

YACHTING

The word "YACHTING" is rendered in a large, bold, sans-serif font. The interior of each letter is filled with a photograph of a marina at sunset. The sky is a mix of purple, pink, and orange, with the sun low on the horizon. Numerous white yachts are docked in the water, their masts and rigging visible against the colorful sky. The water in the foreground is dark, reflecting the lights from the yachts and the colors of the sky.

LINES

In racing, the crew and the boat are inseparable, we have to forget ourselves and put all of our energy for the team... the boat... the victory..

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Introductory word

New sophisticated technologies, modern machinery, exacting production and final inspection are a matter of course for yachting lines produced under the LANEX Yachting Ropes brand.

Being supported by a number of leading sailors, we want to rank among the leading manufacturers of yachting lines in the world. Our development

personnel together with teams of sailors participate in the development and testing of lines directly “on water”, both under real conditions and under simulated conditions in a state-of-the-art laboratory. Our ropes and lines are being sold in more than 30 countries over the world, including Europe, USA, Canada, Australia, Russia and South America.

Considering the fifty years’ tradition of production of ropes and lines, LANEX is a specialist in the production of ropes and lines with a wide assortment of products, in-house production of fibres, and R&D center.

Our mission is to deliver lasting values – reliability, ease of use and performance.



Racing line

D-F1	Zero
D-F2	Zero Plus
D-Race	Dynestorm

D-F1

CONSTRUCTION: 12-strand braided heat set line

MATERIAL: 100% Dyneema SK 78, special surface finish



Number one among halyard lines. D-F1 is a strong line with minimum elongation. The line surface is finished with a special coating produced by LANEX, that assures excellent abrasion resistance and stability when exposed to UV radiation.

Low weight, elongation up to 1 % by 20 % of breaking load, floating on water, extreme strength.

Diameter		Breaking Load		Weight	
mm	Inch	daN	lbs	kg/100 m	lbs /100 feet
4	5/32	1700	3740	0.9	0.6
5	3/16	2900	6380	1.6	1.1
6	1/4	3700	8140	2.2	1.5
8	5/16	7500	16500	4.4	2.9
10	3/8	9900	21780	7.5	5.0
12	1/2	17000	37400	9.6	6.4
14	5/8	24000	52800	13.5	9.1



D-F2

CONSTRUCTION: 12-strand braided heat set line

MATERIAL: 100% Dyneema SK 78, special surface finish



A softer version of the D-F1 line. It is flexible and excellent for splicing. This low weight line is great for tackle, soft shackles, endless loops, etc.

Low weight, elongation up to 1 % by 20 % of breaking load, easy to splice, floating on water, extreme strength.

Diameter		Breaking Load		Weight	
mm	Inch	daN	lbs	kg/100 m	lbs /100 feet
2	1/12	350	770	0.3	0.2
3	1/8	750	1650	0.5	0.3
4	5/32	1200	2640	0.9	0.6
5	3/16	2300	5060	1.6	1.1
6	1/4	2600	5720	2.2	1.5
8	5/16	5300	11660	4.4	3.0
10	3/8	8800	19360	7.5	5.0



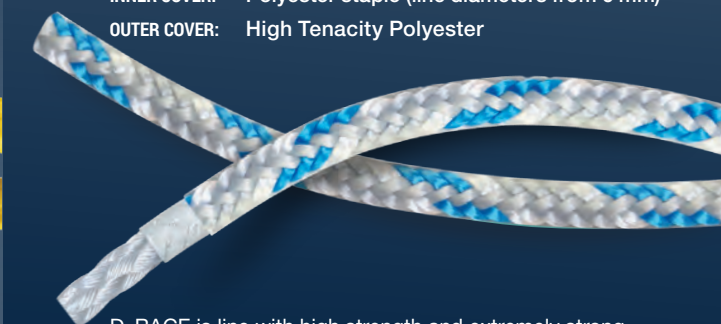
D-Race

CONSTRUCTION: Double braided heat set line

CORE: 100% Dyneema SK 78, braided

INNER COVER: Polyester staple (line diameters from 6 mm)

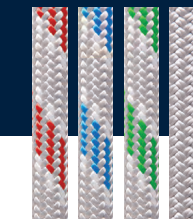
OUTER COVER: High Tenacity Polyester



D-RACE is line with high strength and extremely strong cover. Holds well in stoppers. Due to the sophisticated process of core heat setting and fibre stretching, the line feels stiff to the touch but during the first days of use gets required flexibility.

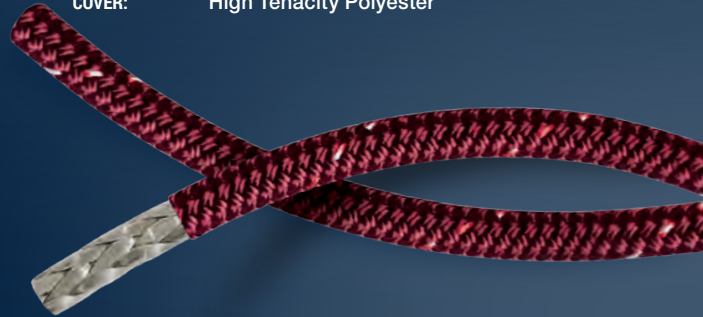
Robust cover, long service life, holds in stoppers, works well in blocks.

Diameter		Breaking Load		Weight	
mm	Inch	daN	lbs	kg/100 m	lbs /100 feet
3	1/8	400	880	0.7	0.8
4	5/32	750	1650	1.0	0.7
5	3/16	1300	2860	1.5	1.0
6	1/4	1800	3960	2.8	1.9
8	5/16	3300	7260	4.7	3.2
10	3/8	5550	12210	7.6	5.1
12	1/2	8200	18040	9.9	6.7
14	9/16	10200	22440	12.0	8.1



Zero

CONSTRUCTION: Double braided line
CORE: 100% Dyneema SK 78, braided special surface finish
COVER: High Tenacity Polyester



Ideal racing Halyard. Easy to taper. The core is line D-F1. Considering its extraordinary properties, the rope is the first choice for all serious racers and cruisers.

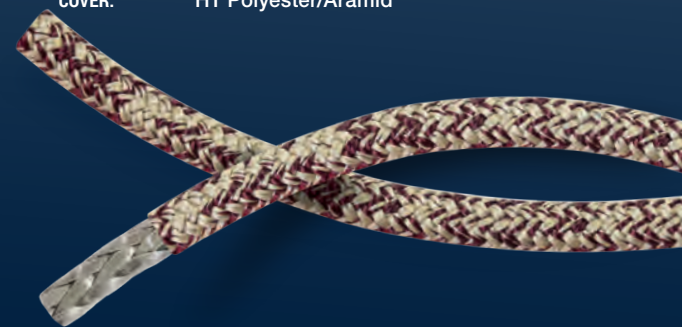
Outstanding performance, extremely high breaking load, perfectly hold in stoppers.

Diameter		Breaking Load		Weight	
mm	Inch	daN	lbs	kg/100 m	lbs/100 feet
6	1/4	1600	3520	2.1	1.4
8	5/16	2800	6160	3.9	2.6
10	3/8	3700	8140	6.4	4.3
12	1/2	6500	14300	8.8	5.9



Zero Plus

CONSTRUCTION: Double braided line
CORE: 100% Dyneema SK 78, braided special surface finish
COVER: HT Polyester/Aramid



Best line in the racing series. The abrasion resistance is ultimate due to the material mixture in the cover. The cover can handle temperature up to 400 °C. Easy to taper. Elongation is up to 1 % by 20 % of breaking load.

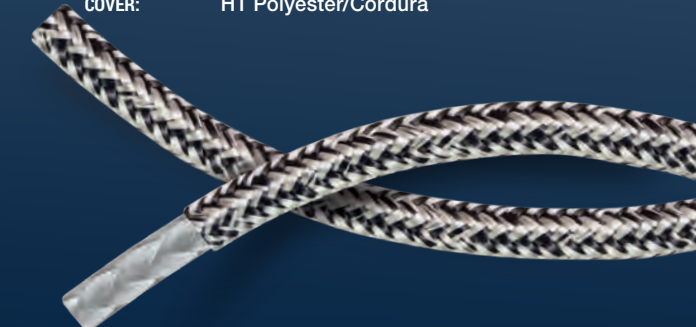
Hard-core racing is what the line was designed for.

Diameter		Breaking Load		Weight	
mm	Inch	daN	lbs	kg/100 m	lbs/100 feet
6	1/4	1700	3740	2.2	1.5
8	5/16	2900	6380	4.0	2.7
10	3/8	3800	8360	6.5	4.4
12	1/2	6600	14520	8.9	6.0



Dynestorm

CONSTRUCTION: Double braided line
CORE: 100% Dyneema SK 78, braided special surface finish
COVER: HT Polyester/Cordura



This line meets expectations of all racers. Cordura in the cover gives this line excellent grip and handling. The core, D-F2 can be used separately.

Perfect grip, good abrasion resistance, mixture of Dyneema and Cordura.

Diameter		Breaking Load		Weight	
mm	Inch	daN	lbs	kg/100 m	lbs/100 feet
3	1/8	410	902	0.6	0.4
4.5	5/32	1100	2420	1.4	0.9
6	1/4	1660	3652	2.1	1.4
8	5/16	3070	6754	3.8	2.6
10	3/8	4900	10780	6.3	4.2
12	1/2	6000	13200	8.7	5.8
14	9/16	8400	18480	11.0	7.4
16	5/8	10900	23980	14.7	9.9



Sport line

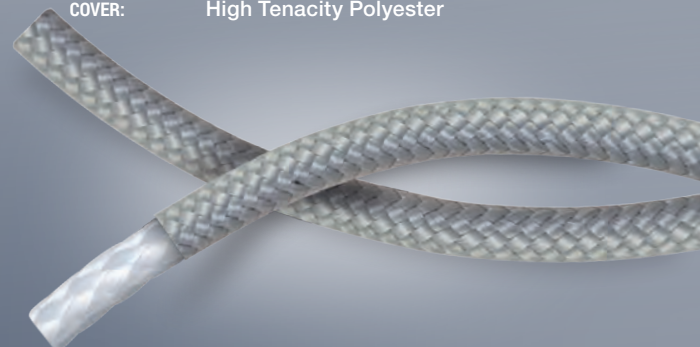
Levante

D-F3

D-Jib

Levante

CONSTRUCTION: Double braided line
CORE: 100% Nexsteel (HMPE)
COVER: High Tenacity Polyester

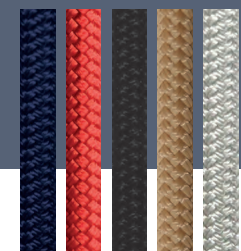


Outstanding performance for the price.

In comparison with other racing lines, Levante contains Nexsteel (LANEX tested HMPE) material in the core. In our assessment, this line offers the best performance for the price.

Elongation up to 3 % by 20 % of breaking load.

Diameter		Breaking Load		Weight	
mm	Inch	daN	lbs	kg/100 m	lbs /100 feet
6	1/4	1800	3960	2.5	1.7
8	5/16	3500	7700	4.5	3.0
10	3/8	4100	9020	6.9	4.6
12	1/2	5800	12760	10.2	6.9
14	9/16	7500	16500	11.5	7.7



D-Jib

CONSTRUCTION: Single braided line
MATERIAL: Dyneema SK 78/Polyester



State of the art line for dinghies and sport boats.

The D-Jib is a soft line that is very good in the hands and does not kink. Due to the processing of a special polyester with Dyneema fibre, the D-Jib guarantees high abrasion resistance and low elongation. When wet, the D-Jib is easy to grip and does not slip in your hands. In addition, it can be spliced very easily.

Diameter		Breaking Load		Weight	
mm	Inch	daN	lbs	kg/100 m	lbs /100 feet
3	1/8	400	880	0.6	0.4
4	5/32	600	1320	1.0	0.7
5	3/16	900	1980	1.2	0.8
7	3/10	1300	2860	2.6	1.8
9	3/8	2100	4620	4.4	2.7



D-F3

CONSTRUCTION: 12-strand braided heat set line
MATERIAL: 100% Nexsteel (HMPE) + special surface finish



New in our product range!

Developed in cooperation with riggers for all standing rigging applications, where minimal elongation is necessary. The line surface is finished with Polyurethane coating, which gives you excellent resistance against UV and abrasion.

Elongation of the line reaches max. 2 % by 30 % of breaking load.

Diameter		Breaking Load		Weight	
mm	Inch	daN	lbs	kg/100 m	lbs /100 feet
2	1/12	340	661	0.3	0.2
3	1/8	800	1763	0.5	0.3
4	5/32	1000	2204	0.8	0.5
5	3/16	2250	5070	1.4	0.8
6	1/4	3100	7054	2.0	1.3
8	5/16	5200	11684	3.6	2.4
10	3/8	7750	17416	4.6	3.1
12	1/2	11500	25794	8.0	5.4
14	9/16	20000	44974	11.7	7.9
16	5/8	26000	58422	15.1	10.1





Cruising Line

Meltemi Fix

Hurricane

Blizzard plus

Sky

Zephyr touch

Ocean

Aquarius

Meltemi Fix

CONSTRUCTION: Double braided line
CORE: Polyester heat set, pre-stretched
COVER: High Tenacity Polyester



Universal line MELTEMI FIX is a strong and exceptionally soft line, retaining its flexibility and softness even if wet. Line is heat set and pre-stretched. This is a reliable line for all types of applications.

Meltemi Fix offers the best spliceability in the Cruising Line series.

Diameter		Breaking Load		Weight	
mm	Inch	daN	lbs	kg/100 m	lbs /100 feet
6	1/4	1200	2640	2.7	1.8
8	5/16	1950	4290	5.5	3.7
10	3/8	2900	6380	8.1	5.4
12	1/2	3700	8140	13.0	8.7
14	9/16	4500	9900	15.9	10.7
16	5/8	5100	11220	18.6	12.5



Hurricane

CONSTRUCTION: Double braided line
CORE: Polyester
COVER: High Tenacity Polyester



Flexible line with very good strength and low elongation. Universal use for sheets and halyards. Thanks to technical innovations, HURRICANE displays outstanding strength in its group and moreover is very easy to splice.

Diameter		Breaking Load		Weight	
mm	Inch	daN	lbs	kg/100 m	lbs /100 feet
6	1/4	960	2112	2.7	1.8
8	5/16	1600	3520	5.1	3.4
10	3/8	2500	5500	7.8	5.2
12	1/2	3050	6710	11.0	7.4
14	9/16	3900	8580	13.9	9.3
16	5/8	4850	10670	17.3	11.6
18	3/4	5500	12100	20.9	14.0



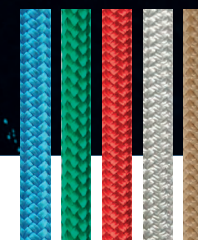
Blizzard plus

CONSTRUCTION: Double braided line
CORE: Polyester
COVER: High Tenacity Polyester



Blizzard plus is a reliable line with high abrasion resistance. Produced in a range of solid colours. Can be used as sheet or halyard line.

Diameter		Breaking Load		Weight	
mm	Inch	daN	lbs	kg/100 m	lbs /100 feet
4	5/32	600	1320	1.3	0.9
5	3/16	700	1540	1.8	1.2
6	1/4	920	2024	2.4	1.6
8	5/16	1400	3080	4.8	3.2
10	3/8	2300	5060	6.3	4.2
12	1/2	3630	7986	10.4	7.0
14	9/16	4100	9020	14.3	9.6



Sky

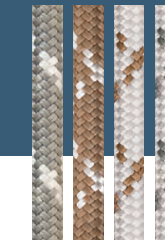
CONSTRUCTION: Double braided line, heat set, pre-stretched
CORE: Polyester
COVER: High Tenacity Polyester, pre-stretched



Heat set, pre-stretched 24-strand cover, 12-strand core. Ideal choice for your new halyards.

Line is universal, works fine for all applications.

Diameter		Breaking Load		Weight	
mm	Inch	daN	lbs	kg/100 m	lbs /100 feet
6	1/4	900	1980	3.2	2.2
8	5/16	1700	3740	5.0	3.4
10	3/8	2600	5720	8.5	5.7
12	1/2	3100	6820	11.5	7.7



Zephyr touch

CONSTRUCTION: Double braided line
 CORE: Polyester
 COVER: HT Polyester/Polyester staple



The best option for sailors, who love a compact line with a unique design. Staple in cover offers perfect handling. The best choice for sheets.

Diameter		Breaking Load		Weight	
mm	Inch	daN	lbs	kg/100 m	lbs /100 feet
6	1/4	980	2156	2.6	1.7
8	5/16	1330	2926	5.0	3.4
10	3/8	1910	4202	7.0	4.7
12	1/2	3200	7040	10.8	7.3
14	9/16	3900	8580	13.5	9.0
16	5/8	4430	9746	17.1	11.5



Ocean

CONSTRUCTION: Double braided line
 CORE: Polyester
 COVER: Cordura/Polyester



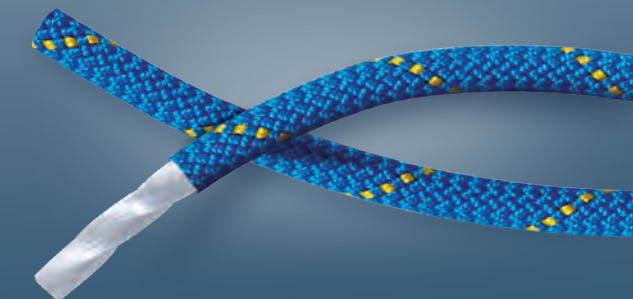
A smart choice for all sailors. Cordura in the cover makes the line grip simply fantastic. This PES braided flexible line has good service life and many applications.

Diameter		Breaking Load		Weight	
mm	Inch	daN	lbs	kg/100 m	lbs /100 feet
6	1/4	1000	2200	2.9	2.0
8	5/16	1440	3168	5.1	3.4
10	3/8	2800	6160	7.8	5.2
12	1/2	3062	6736.4	10.7	7.2



Aquarius

CONSTRUCTION: Braided line with twisted core
 CORE: Polypropylene multifilament, parallel-arranged twisted core
 COVER: Polypropylene multifilament



A simple floating line for universal use. Aquarius will be a great choice for fender line same as for light spinnaker sheet line in very low wind.

Diameter		Breaking Load		Weight	
mm	Inch	daN	lbs	kg/100 m	lbs /100 feet
6	1/4	400	880	2	1.3
8	5/16	1000	2200	3	2.0
10	3/8	1500	3300	4.9	3.3
12	1/2	2000	4400	6.4	4.3



Dock and Mooring lines

Laguna

Key West

Vision

Bahama

Flexi dock

Malaga

Laguna

CONSTRUCTION: Double braided line
 CORE: High Tenacity Polyester
 COVER: High Tenacity Polyester



Dock line, made of top quality Polyester fibre with outstanding abrasion resistance. Easy to splice, because of its 16-strand cover construction.

Best selling long life line in the dock and mooring line category.

Diameter		Breaking Load		Weight	
mm	Inch	daN	lbs	kg/100 m	lbs /100 feet
8	5/16	2060	4532	5.6	3.8
10	3/8	2200	4840	6.6	4.4
12	1/2	2900	6380	10.5	7.0
14	9/16	3500	7700	13.3	8.9
16	5/8	4050	8910	18.1	12.1
18	3/4	5200	11440	21.0	14.1
20	13/16	6300	13860	27.3	18.3
22	7/8	10000	22000	37.5	25.2
24	1	11050	24310	41.2	27.6
28	1-1/8	13000	28600	56.0	37.6
30	1-1/4	15500	34100	63.0	42.3
32	1-5/16	19000	41800	79.1	53.1



Vision

CONSTRUCTION: Double braided line
 CORE: Polypropylene multifilament yarn
 COVER: Polyester with reflective tape



REFLECTIVE TAPE

A traditional product made by LANEX. The proved construction of the line incorporates a very important element – reflective tape. Thanks to this yarn, the line reflects light and you will always know exactly where your line is. You will appreciate safety and comfort of use in poorly lit marinas or during bad weather conditions.

Diameter		Breaking Load		Weight	
mm	Inch	daN	lbs	kg/100 m	lbs /100 feet
10	3/8	2200	4840	6.4	4.3
12	1/2	2600	5720	7.9	5.3
14	9/16	3900	8580	10.7	7.2
16	5/8	4100	9020	15.1	10.1



Flexi dock

CONSTRUCTION: Double braided line
 CORE: Polyamide
 COVER: Polyamide



Extremely elastic rope, soft and strong. Once you touch it, you will never change it for anything else.

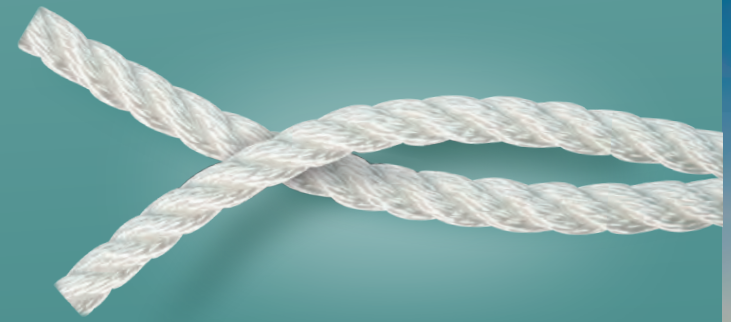
Easy to splice, easy to handle, hard to destroy.

Diameter		Breaking Load		Weight	
mm	Inch	daN	lbs	kg/100 m	lbs /100 feet
12	1/2	2600	5720	9.6	6.5
14	9/16	4800	10560	11.9	8.0
16	5/8	5040	11088	15.3	10.3
18	3/4	6650	14630	18.8	12.6
20	13/16	8130	17886	23.6	15.9



Key West

CONSTRUCTION: 3-strand twisted line
 MATERIAL: High Tenacity Polyester



Key West – conventional mooring line with a simple construction, easy to splice, with excellent abrasion resistance and a long service life.

Diameter		Breaking Load		Weight	
mm	Inch	daN	lbs	kg/100 m	lbs/100 feet
8	5/16	1060	2332	4.9	3.3
10	3/8	1620	3564	7.6	5.1
12	1/2	2300	5060	10.9	7.3
14	9/16	3090	6798	14.9	10.0
16	5/8	4000	8800	19.4	13.0
18	3/4	5000	11000	24.6	16.5
20	13/16	6100	13420	30.3	20.4
22	7/8	7310	16082	36.7	24.7
24	15/16	8610	18942	43.7	29.4
26	1	10100	22220	51.2	34.4
36	13/8	19000	41800	98.2	66.0



Bahama

CONSTRUCTION: 3-strand twisted line
 MATERIAL: Polyamide



Bahama – traditional mooring line with simple splicing and high breaking load. Gives you the highest elongation from all common materials.

Diameter		Breaking Load		Weight	
mm	Inch	daN	lbs	kg/100 m	lbs/100 feet
6	1/4	800	1760	2.2	1.5
8	5/16	1400	3080	4.0	2.7
10	3/8	2120	4664	6.2	4.1
12	1/2	3010	6622	8.9	6.0
14	9/16	4000	8800	12.1	8.1
16	5/8	5190	19783	15.8	10.6
18	3/4	6430	11418	20.0	13.4
20	13/16	8000	14146	24.7	16.6
22	7/8	9500	17600	29.9	20.1
26	1	12900	28380	41.7	28.0
30	1-1/4	17000	37400	55.5	37.2



Malaga

CONSTRUCTION: 3-strand twisted line
 MATERIAL: Polypropylene multifilament



Malaga – conventional floating line with a simple construction and good UV resistance, very easy to splice.

Diameter		Breaking Load		Weight	
mm	Inch	daN	lbs	kg/100 m	lbs/100 feet
4	5/32	319	702	0.7	0.5
6	1/4	670	1474	1.0	1.1
8	5/16	1180	2596	2.9	2.0
10	3/8	1700	3740	4.5	3.0
12	1/2	2500	5500	6.5	4.4
14	9/16	3350	7370	8.9	6.0
16	5/8	4250	9350	11.6	7.8
18	3/4	5300	11660	14.6	9.8
20	13/16	6300	13860	18.1	12.2
22	7/8	7500	16500	21.9	14.7
26	1	10600	23320	30.6	20.6
30	1-1/4	13200	29040	40.7	27.3





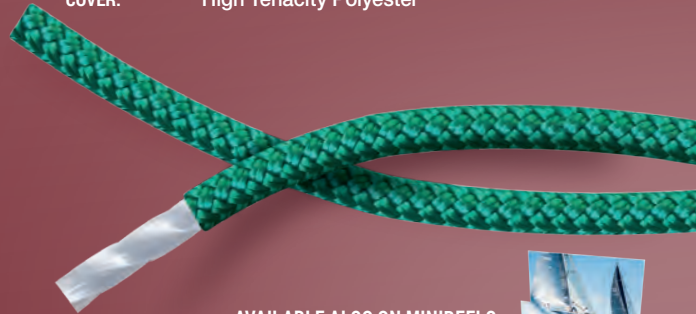
CRO6789, MARINA KAŠTELA, Marina Kaštela, Grand Soleil 56R, ORC World Championship, Ancona, Italy, © Pavel Nesvadba/photonesvadba.com

Universal line

- | | |
|------------|----------|
| Bora | Mariner |
| Leech line | SOS line |
| Shock cord | Oldtimer |
| Energy | |

Bora

CONSTRUCTION: Braided line with parallel core
CORE: Polyester, parallel-arranged twisted core
COVER: High Tenacity Polyester

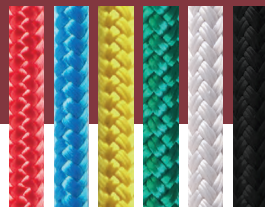


AVAILABLE ALSO ON MINIREELS

Due to the construction of the core, the spliceability of this line is poor. Originally, this line has been developed for military purposes, but it can be used as a universal auxiliary line under any conditions. It is the best-selling universal line.

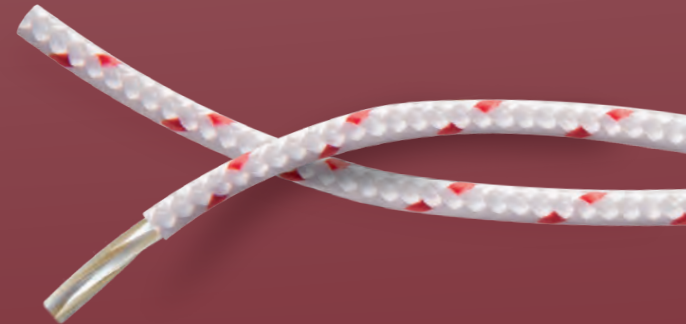


Diameter		Breaking Load		Weight	
mm	Inch	daN	lbs	kg/100 m	lbs /100 feet
2	1/12	100	220	0.3	0.2
3	1/8	200	440	0.5	0.3
4	5/32	500	1100	1.5	1.0
5	3/16	550	1210	2.0	1.3
6	1/4	900	1980	3.2	2.2
8	5/16	1300	2860	5.2	3.5
10	3/8	1900	4180	7.2	4.8
12	1/2	2200	4840	9.5	6.4
14	9/16	3500	7700	14.2	9.5



Leech line

CONSTRUCTION: Double braided line
CORE: PES/Aramid
COVER: High Tenacity Polyester



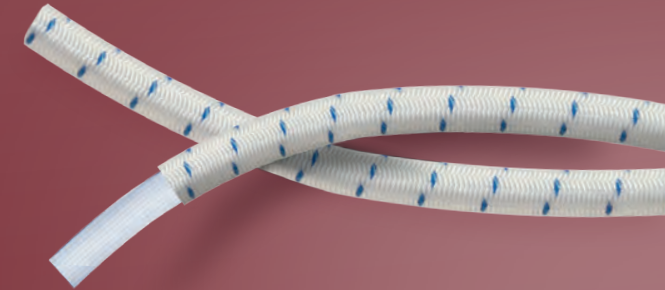
A very compact line with low elongation, intended especially for sailmakers. The combination of materials used guarantees excellent strength and resistance to mechanical abrasion, higher temperatures and chemicals.

Diameter		Breaking Load		Weight	
mm	Inch	daN	lbs	kg/100 m	lbs /100 feet
2	1/12	170	374	0.5	0.3
3	1/8	330	726	0.8	0.5
4	5/32	440	968	1.2	0.8



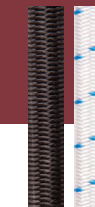
Shock cord

CONSTRUCTION: Braided line with parallel-arranged core
CORE: Latex, parallel-arranged strands
COVER: Polyester



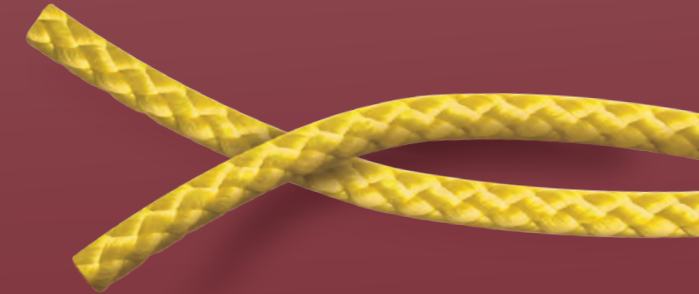
Flexible latex line suitable for many applications aboard. It offers an extraordinary resistance to abrasion and UV radiation thanks to the cover made of polyester.

Diameter		Weight	
mm	Inch	kg/100 m	lbs /100 feet
3	1/8	0.8	0.5
4	5/32	1.1	0.7
5	3/16	1.9	1.3
6	1/4	2.6	2.0
8	5/16	4.8	3.2
10	3/8	7.5	5.0



Energy

CONSTRUCTION: Braided coreless line
MATERIAL: Polypropylene multifilament



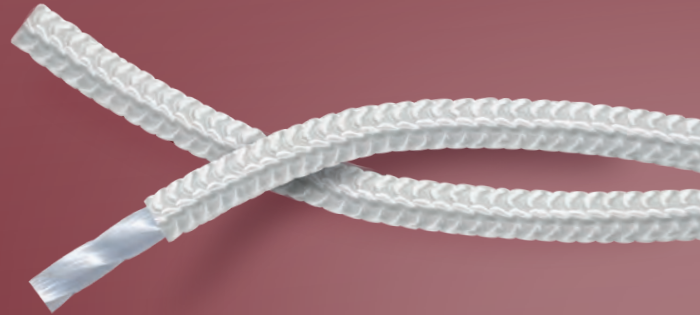
The energy line gives you a lightweight, floating line, which is an economic option for plenty of applications on the boat. Do not worry about the UV radiation as the line is stabilized and protected during our own extrusion program.

Diameter		Breaking Load		Weight	
mm	Inch	daN	lbs	kg/100 m	lbs /100 feet
2	1/12	90	198	0.2	0.1
3	1/8	160	352	0.3	0.2
4	5/32	290	638	0.7	0.5
5	3/16	350	770	0.9	0.6
6	1/4	450	990	1.3	0.9
8	5/16	650	1430	2.5	1.7
10	3/8	900	1980	3.6	2.4
12	1/2	1250	2750	5.6	3.8
14	9/16	1600	3630	7.8	5.2



Mariner

CONSTRUCTION: Braided line with parallel core
CORE: Polyamide parallel-arranged twisted core
COVER: Polyamide

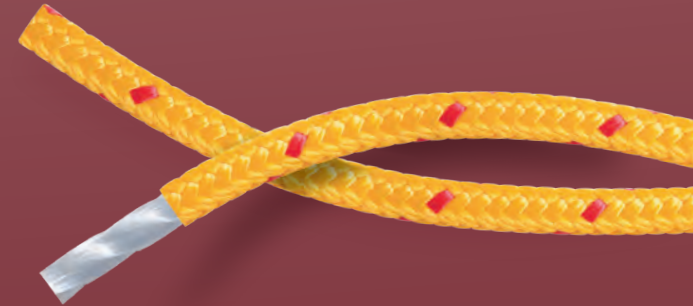


MARINER is an auxiliary nylon line, highly flexible and elastic. It is suitable to be used as flag halyard or for fastening of objects. When used in salt water, the line becomes shorter and stiffer.

Diameter		Breaking Load		Weight	
mm	Inch	daN	lbs	kg/100 m	lbs /100 feet
2	1/12	170	374	0.3	0.2
3	1/8	240	528	0.7	0.5
4	5/32	470	1034	0.9	0.6
5	3/16	650	1430	1.6	1.1
6	1/4	950	2090	2.7	1.8
8	5/16	1300	2860	4.5	3.0

SOS line

CONSTRUCTION: Braided line with parallel core
CORE: Polypropylene multifilament
COVER: Polypropylene multifilament



The most important line on the boat, when you get in trouble. Very light and compact line that gives you the perfect grip, even when it is wet and you need to catch it.

NOTE: Available in yellow colour with reflective yarn – Rescue line (Double braided construction)

Diameter		Breaking Load		Weight	
mm	Inch	daN	lbs	kg/100 m	lbs /100 feet
8	5/16	750	1650	3.5	3.4
10	3/8	950	2090	4.0	2.9
RESCUE LINE					
10	3/8	1680	3696	4.5	3.0



Oldtimer

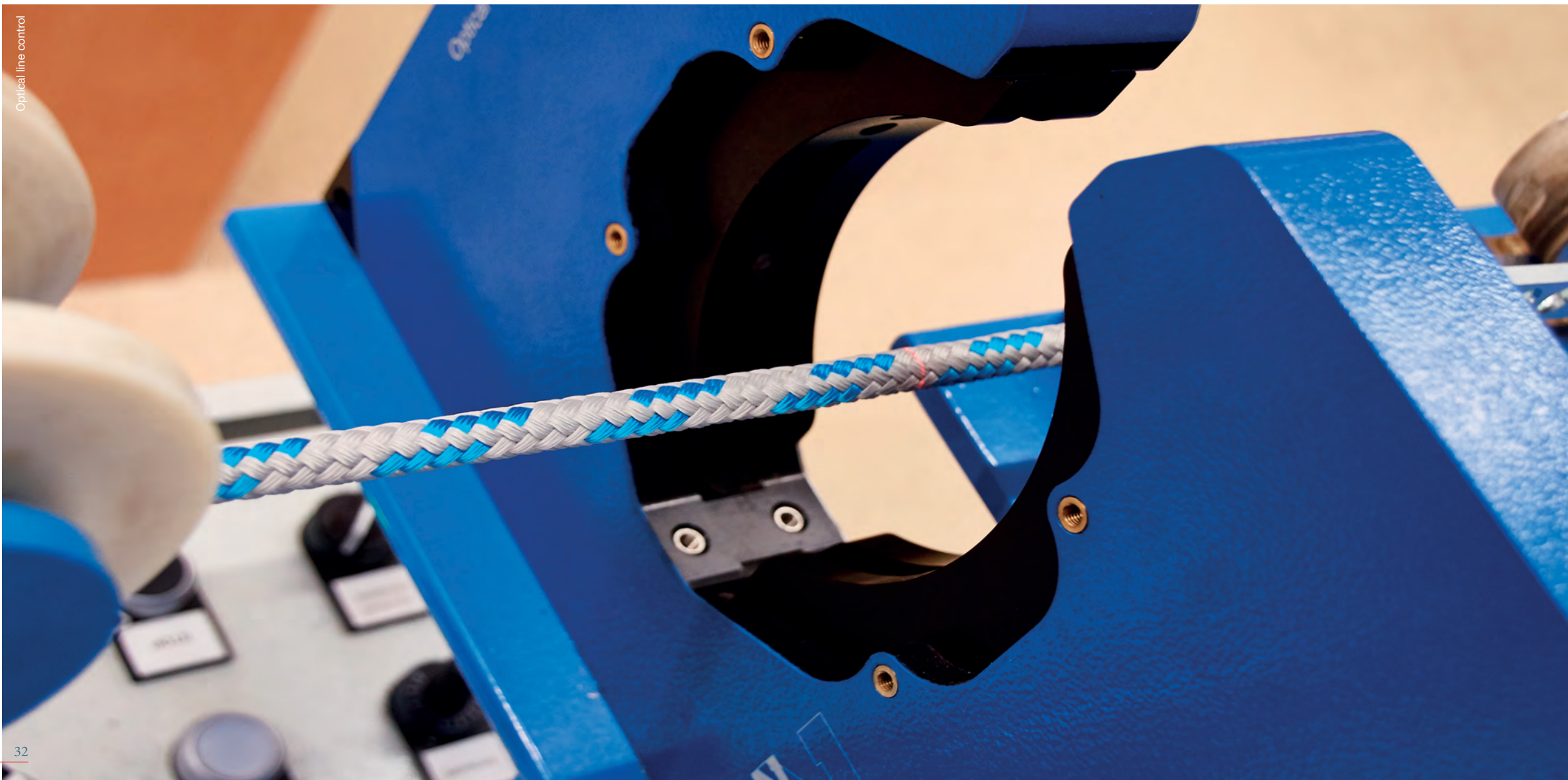
CONSTRUCTION: 3-strand twisted line
MATERIAL: Polypropylene staple



OLDTIMER is made of an up-to-date synthetic material the appearance of which resembles natural material and is especially suitable for traditional boats. Thanks to the material used, OLDTIMER provides better strength and utility properties compared to lines made of natural materials.

Diameter		Breaking Load		Weight	
mm	Inch	daN	lbs	kg/100 m	lbs /100 feet
6	1/4	355	781	1.6	1.1
8	5/16	595	1309	2.8	1.9
10	3/8	900	1980	4.3	2.9
12	1/2	1340	2948	6.3	4.2
14	9/16	1740	3828	8.1	5.4
16	5/8	2180	4796	10.4	7.0
18	3/4	2730	6006	13.0	8.7
20	13/16	3420	7524	16.0	10.7
22	7/8	4100	9020	19.0	12.7
26	1	5640	12408	27.0	18.1
30*	1-1/4	7235	15917	34.0	22.8
36*	13/8	10500	23100	58.6	39.4

*4-strand twisted construction



Technical Data

Recommended line diameters of mooring and anchoring lines

Recommended line diameters for sheets and halyards of polyester

Conversion table

Storage of lines

Materials

Elongation curves

RECOMMENDED LINE DIAMETERS OF MOORING AND ANCHORING LINES

The length of the ship proves the best guide when recommending the line diameter to be used for mooring and anchoring applications. Based on the ship's displacement, mooring and anchoring lines must be primarily able to withstand the pressure of the flood tide, stream and wind pressure, as a function of the type of the ship.

Note: The given values are for reference only. When furnishing ships with lines, the legislation and registers of the respective countries must be respected above all else.

BOAT LENGTH (feet)	LAGUNA	FLEXI DOCK	PA 3 STRAND LINES	PES 3 STRAND LINES	PPM 3 STRAND LINES
20 ft	8 mm		8 mm	10 mm	12 mm
26 ft	10 mm		10 mm	12 mm	14 mm
33 ft	12 mm		12 mm	14 mm	16 mm
38 ft	14 mm	14 mm	14 mm	16 mm	18 mm
45 ft	16 mm	16 mm	16 mm	18 mm	20 mm
52 ft	18 mm	18 mm	18 mm		24 mm

RECOMMENDED LINE DIAMETERS FOR SHEETS AND HALYARDS OF POLYESTER

When using high-strength materials as Vectran or Dyneema®, the line diameter may be reduced by up to 2 mm.

Note: The above stated numbers are approximate values only. The legislation and register of the respective country must be followed when outfitting a boat.

BOAT LENGTH (feet)	SHEETS*			HALYARDS*		
	MAIN	SPIN	GENOA	MAIN	SPIN	GENOA
20 – 26 ft	8 mm	8 mm	10 mm	8 mm	8 mm	8 mm
27 – 29 ft	10 mm	8 mm	10 mm	8 mm	8 mm	8 mm
30 – 33 ft	10 mm	10 mm	10 mm	10 mm	10 mm	10 mm
34 – 38 ft	12 mm	10 mm	12 mm	10 mm	10 mm	10 mm
38 – 42 ft	12 mm	12 mm	14 mm	12 mm	12 mm	10 mm
42 – 46 ft	12 mm	12 mm	14 mm	14 mm	12 mm	14 mm
46 – 52 ft	14 mm	14 mm	16 mm	16 mm	14 mm	14 mm
53 – 58 ft	16 mm	16 mm	18 mm	18 mm	16 mm	18 mm

CONVERSION TABLE

kg	0,454	1	lbs/Pfund	2,247	m	1
lbs	1	2.2	daN	1	ft./pie	3.28

STORAGE OF LINES

The maximum storage life of yachting lines in unused condition is up to 5 years.

Optimum storage conditions:

- clean place protected against light,
- without chemical, physical and mechanical effects,
- normal climate (15 – 25°C),
- relative humidity of about 65 %.

Note:

During the process of line production, the fibres are mechanically doubled, twisted and braided in several stages. In this way the fibres finally attain a condition of mechanically induced stress. A long-term storage leads to relaxation of the material, which means that macromolecules are “relieving”. This effect is not harmful, on the contrary it is connected with an improvement of some properties of the line.

Research works showed that the results of tests of dynamic performance of lines that had been optimally stored for several years were often better than results of tests of lines measured immediately after production.

In case of present-time advanced materials, a considerable negative change of properties of the product in a time interval of 5 years can be eliminated provided that optimum storage conditions are maintained.



MATERIALS

Our lines and cords are designed to meet the highest standards, the most severe weather conditions, UV radiation and constant abrasion. Instead of natural materials, we use synthetic fibers which, if compared with natural fibres, have better properties such as greater strength, lower elongation and longer service life.

The following table shows the properties, displayed by the individual materials.

MATERIAL	UHMWPE	LCP	ARAMID FIBRE	POLYESTER	POLYAMIDE	POLYPROPYLENE MULTIFILAMENT
Trade name	Dyneema®	Vectran	Technora	Dacron, Diolen, Trevira	Nylon, Perlon	Multitex
Tenacity (cN/dtex)*	28 – 38	22 – 25	20 – 25	7 – 8	6.5 – 8.3	6 – 7
Elongation at break (%)	3.5	3.3	4.6	10 – 16	16 – 27	20 – 23
Specific gravity (g/cm³)	0.98	1.41	1.44	1.38	1.13	0.91
Melting point (°C)	144 – 152	330	carbonization at 500 °C	260	220	160
Abrasion resistance	very good	high	good	excellent	excellent	satisfying
UV resistance	very good	sensitive	sensitive	excellent	good	good with stabilizers
Salt resistance	excellent	excellent	sensitive	good	good at weak concentration	good at weak concentration
Resistance to acids	excellent	excellent	excellent	predominantly good	–	excellent
Resistance to oil products	excellent	excellent	excellent	excellent	good	good
Creep	creeps under longterm load	immeasurable	hardly measurable	hardly measurable	creeps slightly under tension	creeps under high tension
Knot strength (%)	35 – 50	30 – 35	30 – 40	55 – 60	60 – 65	55 – 65

* strength related to fibre fineness
The data given in the table is for reference only.

For sheet and halyard lines

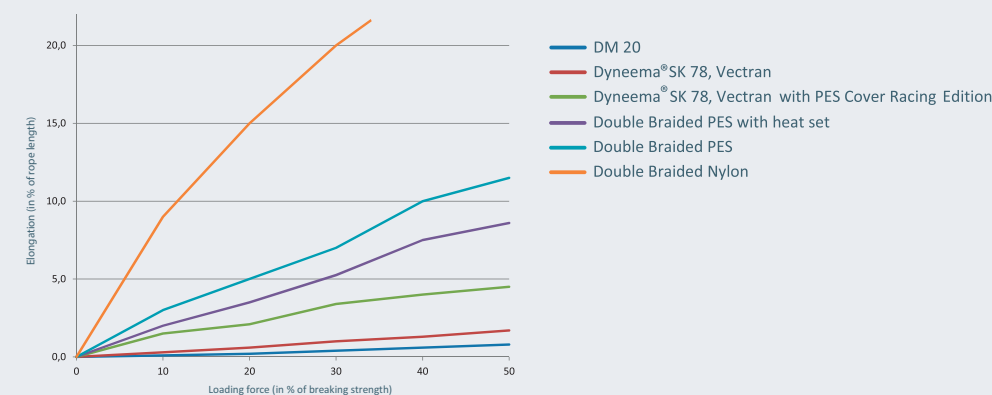
- we recommend to use materials having low elongation, high strength and long service life
- polyester is used in most cases for this category
- new high-tenacity materials like Dyneema® and Vectran are gaining importance for demanding racing applications

Mooring, anchoring and tow lines

- have to be able to absorb heavy shocks and repeatedly occurring tension, thus they have to be elastic and strong
- materials such as polypropylene are suitable for use as tow lines (floating materials)
- heavier materials such as polyamide and polyester are recommended by us to be used for mooring and anchoring lines

ELONGATION CURVES

The term “used“ denotes used regularly under normal weather conditions. These are lab-simulated at tenfold line loading lasting 10 seconds with the loading force amounting to 20% of the maximum strength of the given line.



We strive to deliver value to the sailing world.



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